

# Work Order ID 99550

\*99550\*

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April-11-13 11:42:49 AM

Item ID: D412-742-018

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cable Guard

Start Date: 4/11/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 4/15/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D412-742	E								
100		0.00							
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-742-018		CHG002						
				13-4-16		(4x)			
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
06  
8-89

(4x)

4/13/11 13-4-12  
(4)

4/13/11 (4)

DAS  
06  
8-89

13-4-16

(4x)

# Work Order ID 99550

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April-11-13 11:42:49 AM

Item ID: D412-742-018 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Cable Guard  
 Start Date: 4/11/13 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 4/15/13 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				(42)		13-4-23	
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-018								
	Location: 051								
	PPP Rev: 8								
140	QC21- Final Inspection - Work Order Release	0.00						13/4/24	
*140*									
QC	Memo	0.00							
Quality Control									

13/4/24

# Picklist Print

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Work Order ID: 99550

Parent Item: D412-742-018

Parent Item Name: Cable Guard

Start Date: 4/11/13

Required Date: 4/15/13

Start Qty: 4.00

Required Qty: 4.00

## Comments:

IPP Rev:A New Issue 06-05-05 JLM

IPP rev:B As per Rev B 06-08-03 JLM

IPP revC per ecn 844 06.09.12 EC

was replace with D3672-1 DD verf:JLM

rev:E 12.01.12 PER IIN REV.E DD VERF:EC

IPP Rev:D 10.06.10 NAS 1515H3L

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>D3499042</del> Cable Guard Assembly		Manufactured	No			110	Each	0.0000	0	4	94688		
<del>AN3GSA</del> Bolt		Purchased	No			110	Each	1,489.0000	5	20			

### Location

### Loc Qty

### Loc Code

FG	5	
122800	5	
ST350	28	
116419	28	
ST512	1456	
124221	1456	

Purchased No 110 Each 137.0000

### Location

### Loc Qty

### Loc Code

FG	10	
122141	10	
FP001	5	
122800	5	
ST351	122	
123900	10	
124221	112	

Purchased No 110 Each 52.0000

### Location

### Loc Qty

### Loc Code

ST351	52	
119798	22	
123522	30	

# Picklist Print

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Work Order ID: 99550  
 Parent Item: D412-742-018  
 Parent Item Name: Cable Guard

Start Date: 4/11/13

Required Date: 4/15/13

Start Qty: 4.00

Required Qty: 4.00

D3672-1  
 Phenolic Washer

Manufactured No

110 Each 1,516.0000

10

40

## Location

## Loc Qty

## Loc Code

FG	10	
85222	10	
GA	106	
85222	106	
ST061	873	
83608	5	
91325	368	
99099	500	
ST062	527	
93886	527	

91325

AN960G10L  
 washer

NAS1149G0332R

Purchased No

110 Each 0.0000

10

40

M124580 4/13/11

13-4-16  
SH

## 5.3 D412-742-018 Cable Guard Parts List

Item	Qty -018	Part Number	Description
	X	D412-742-018	CABLE GUARD KIT
101	1	D3499-042	CABLE GUARD ASSEMBLY
102	1	*D3499-2	*MOUNTING PLATE
103	1	*D3499-3	*PLASTIC GUARD
104	2	*D3499-5	*PLACARD
105	2	*AN3C5A	*BOLT
106	3	*AN3C6A	*BOLT
107	10	*AN960C10L	*WASHER
108	5	*MS21043-3	*NUT
109	5	*D3672-1	*WASHER (REPLACES NAS1515H3L)
120	5	AN3C5A	BOLT
121	3	AN3C7A	BOLT
122	2	AN3C10A	BOLT
123	10	D3672-1	WASHER (REPLACES NAS1515H3L)
124	10	AN960C10L	WASHER

\*DENOTES PART IS INCLUDED WITH D3499-042 ASSEMBLY ABOVE